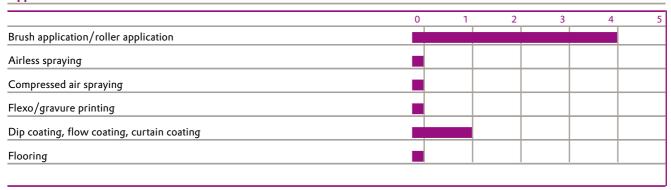
Application recommendations



0 = unsuitable...5 = highly suitable

Special features

Mineral oil defoamer with high efficiency for pigmented, high viscous formulations. Silicone-free.

Suitability for

waterborne	solventborne
•	0
2-pack 100 %	radiation-curing
0	0
clear coat	pigmented
0	•

● = suitable ... ○ = not suitable

Addition to

grinding stage	let-down stage	
•	0	

● = suitable ... ○ = not suitable

Solubility in

butyl acetate	
0	
	butyl acetate

lacktriangle = clear soluble, lacktriangle = cloudy but stable, lacktriangle = insoluble

Recommended addition level

As supplied calculated on total formulation: 0.1 - 1.0 %

Processing instructions

- Stir before use!
- Addition may be either in the grind or during the let-down procedure.
- Addition to the coating as supplied or as a predilution is possible.
- The long-term effectiveness of the defoamer is dependent on the formulation and should be tested in the individual formulation (different temperatures are suggested).

Formulation advices

More effective alternatives: TEGO° Foamex K 8, TEGO° Foamex 883. Alternatives with better compatibility: TEGO° Foamex 810, TEGO° Foamex 883

Chemical description

formulation of hydrophobic components, silicone-free, contains mineral oil

Technical information

- appearance slightly hazy amber liquid

- active matter content 100 %

Registration status

TEGO® Foamex K 3 respectively its ingredients are listed in the following chemical inventories: EINECS, ENCS, IECSC, NZIOC.

Storage stability

When stored in an original unopened packaging between +4 and +40 $^{\circ}$ C, the product has a shelf life of at least 12 months from the date of manufacture.

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