# Silicone resin SILIKOPHEN<sup>®</sup> P80/X

## DESCRIPTION

Non reactive methyl phenyl silicone resin

### **KEY BENEFITS**

- air-drying properties
- excellent compatibility with organic resins
- easy to formulate

# SUITABILITY

waterborne	solventborne	
•	•	
high solids		
•		

#### **TYPICAL APPLICATIONS**

- Heat-stable coatings for industrial facilities
- Protective coatings
- Ovens, furnaces, pipelines, incinerators

#### **TECHNICAL DATA**

appearance	clear to hazy colored liquid (product properties are not affected by haziness)
delivery form	liquid
non-volatile content	Approx. 80 %
solvent	isobutanol / xylene 1:3
viscosity at	Approx 3000 mPas

## SOLUBILITY

Xylene	Dowanol MPA
•	•
Butylacetate	Cyclohexanone
•	•
Butanol	
•	
not soluble	bluble 🛡 soluble

**PROCESSING INSTRUCTIONS** 

- We recommend a mixture of xylene with polar solvents, such as isobutanol (e.g. i-butanol/xylene = 1:10).
- Use with metallic pigments and special formulations to obtain continuous heat-resistance of up to 650 °C.
- Surface pre-treatment: Degreasing and shot-blasting is recommended.
- Formulated coatings exhibit corrosion protection after air-drying. Full
  protection develops when the objects are exposed to the operating
  conditions. Handling and transport are possible without intermediate
  baking.

#### **CURING CONDITIONS**

250 °C / 30 min.

### HANDLING & STORAGE

When stored in an original unopened packaging between -10 and +40  $^{\circ}$ C, the product has a shelf life of at least 12 months from the date of manufacture. However, contact with tin (e.g. with metal containers) will shorten storage stability. Keep dry. Contact with moisture causes gelation.

#### **MSDS & REGULATORY INFORMATION**



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Evonik Operations GmbH | Goldschmidtstraße 100, 45127 Essen, Germany | Telefon +49 201 173-2222 Telefax +49 201 173-1939 | www.coating-additives.com



Evonik Operations GmbH | SILIKOPHEN® P80/X | 3/2/2021